

Presenter



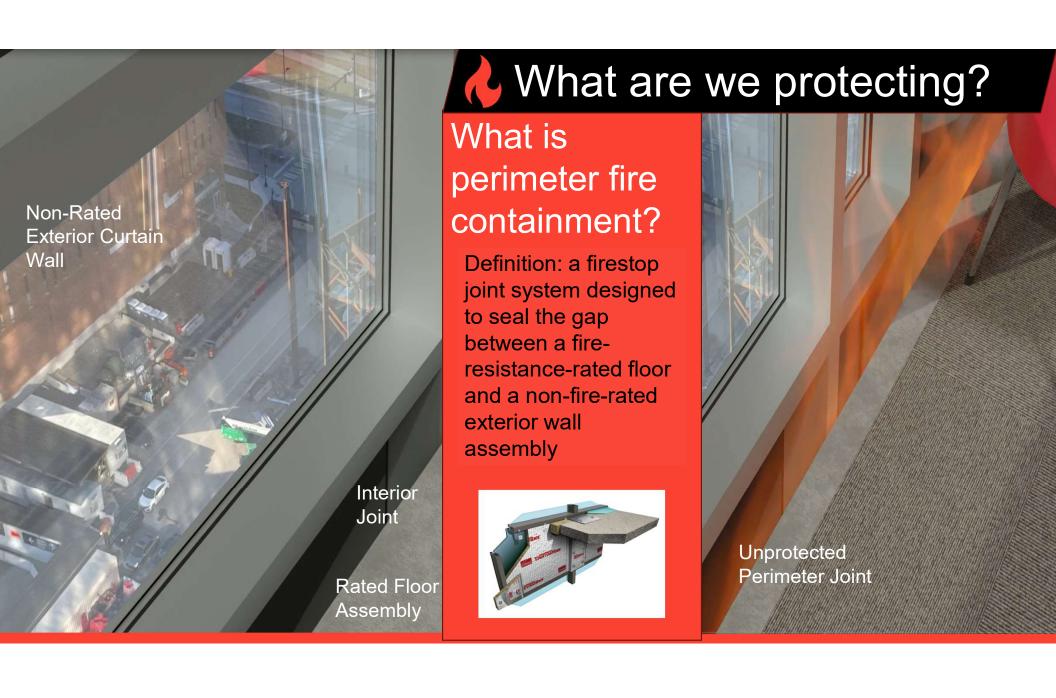
Angela M. Ogino
Thermafiber/Owens Corning
Technical Services Leader

Intro/Overview

Selecting a Perimeter Fire Containment (PFC) design listing that most closely represents project conditions, is the first line of defense for minimizing risk of vertical fire spread. Navigating through hundreds of design listings and choosing the correct system can seem overwhelming. However, understanding how various building materials respond to fire and identifying the design elements needed for successful PFC, designers will be able to confidently select PFC systems that will perform in the event of a fire.



- 1. This webinar will review the necessary design components for successful perimeter fire containment.
- 2. The program will outline the PFC test methodology- ASTM E2307.
- 3. The course will identify unique curtain wall conditions and how various perimeter fire containment systems have been designed to address these specific construction types.
- 4. Instructor will walk through a design listing and identify the key elements for matching the design listing to project conditions, highlighting on the key elements such as safing compression, mechanical fasteners, mullion protection and backer/reinforcement will be addressed.
- 5. The course will also cover the need for engineering judgments and how to identify a quality EJ.
- 6. Instructor will outline the key elements needed for successfully documenting, installing and inspecting a PFC System.





Behavior of Curtain Wall Materials Exposed to Fire

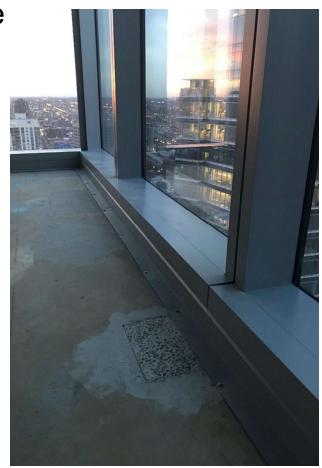
Aluminum- Melts at 1220°F- 9 minutes into a fire

- CW Framing
- CW Anchors
- Aluminum Fasteners

Glass- Breaks out- 5 Minutes when exposed to fire

Spandrel Insulations-

- Glass Fiber- Melts within 6 minutes (1050°F) into a fire
- Plastic Foam Insulations- Flash Point 300 to 392°F
- Mineral Wool- Exposed for 5 hours to 2,020°F-Remained Fully Intact



Code Requirement

Property Preservation

Occupant Escape Time



Why do we need PFC?

2024 IBC Section 715.4 Code requirement:

"Exterior curtain wall/fire-resistance-rated floor intersection"

- Fire protection requirements for the space where an exterior curtain wall meets a fire-resistance-rated floor assembly.
- Must be filled with an approved perimeter fire containment system to prevent fire spread through interior joint.
- Provide an F rating equal to or greater than the fire-resistance rating of the floor assembly
- Must be tested per ASTM E2307.

Exception:

- Where the vision glass in the curtain wall extends down to the finished floor levels, the void can be protected with an approved material tested to ASTM E119 to prevent fire spread.
- Should demonstrate that the material will stay securely in place for same duration as the floor rating.
- Note: No test where a non-rated curtain wall with an "approved material" will stay
 in place for 2-3 hours.
- There are ASTM E2307 Systems available for window-sill vision glass or zero spandrels that provide safest installation.

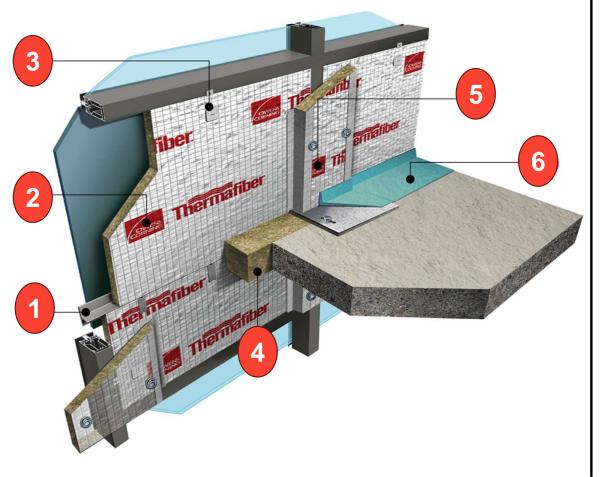


ASTM E2307





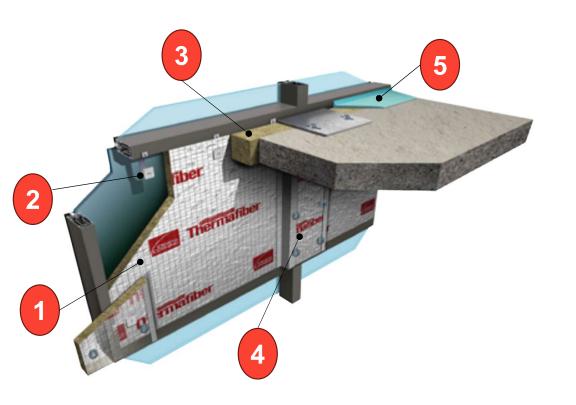
Floor Slab intersects spandrel



- Backer/Reinforcement Member
- E2307 Tested Curtain Wall Mineral Wool Insulation
- 3 Mechanical Attachment
- E2307 Tested Safing Mineral Wool Insulation
- Mullion Cover Mineral Wool Insulation- Mechanically Attached
- 6 E2307 Tested Smoke Barrier



Transom @ close proximity to floor

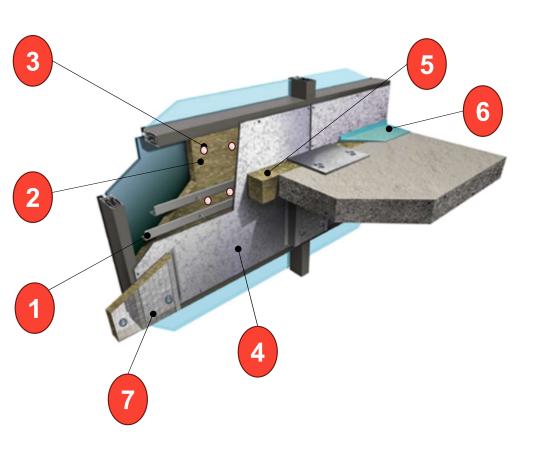


- E2307 Tested Curtain Wall Mineral Wool Insulation
- Mechanical Attachment
- E2307 Tested Safing Mineral Wool Insulation
- Mullion Cover Mineral Wool Insulation- Mechanically Attached
- 5 E2307 Tested Smoke Barrier



PFC System- Interior Back Pan

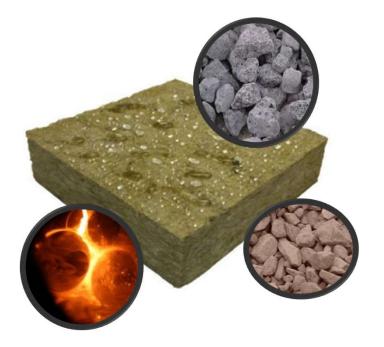
Critical PFC Components



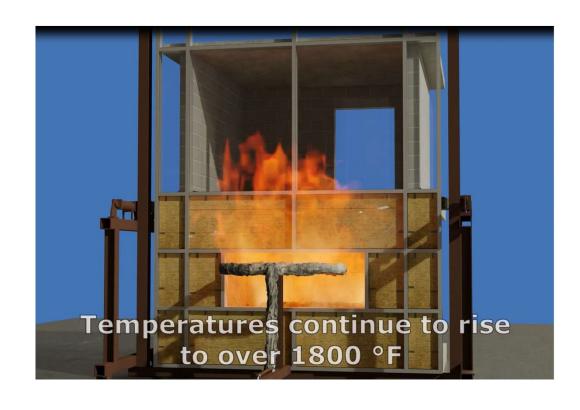
- **Backer/Reinforcement Member(s)**
- **E2307 Tested Curtain Wall Mineral Wool Insulation (unfaced)**
- **Cup-Head Weld Pin Mechanical** Attachment (12" oc)
- Interior Galv. Steel Back Pan (typical 20-22 ga.) Attached 8" oc.
- **E2307 Tested Safing Mineral Wool** Insulation
- **Mullion Cover Mineral Wool Insulation- Mechanically Attached**
- **E2307 Tested Smoke Barrier**



E2307 Tested Curtain Wall Mineral Wool Insulation



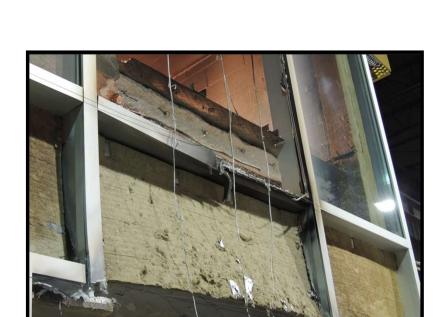
Component Breakdown





E2307 Tested Curtain Wall Mineral Wool Insulation

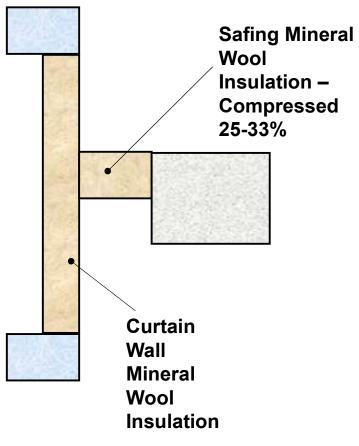
Uncertified Mineral Wool

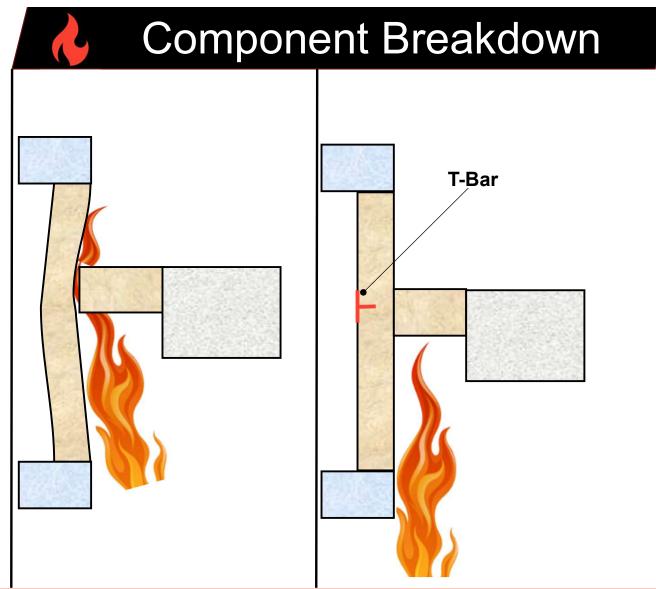


Component Breakdown

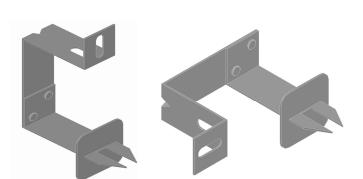
UL/Intertek ASTM E2307 Certified Mineral Wool

Backer/Reinforcement Member(s)



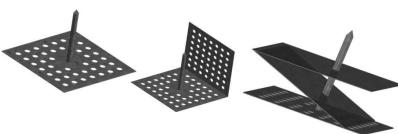


Mechanical Attachment



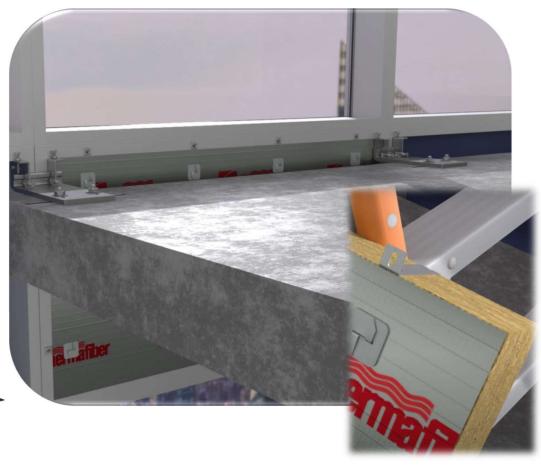
Horizontal Hanger

Vertical Hanger



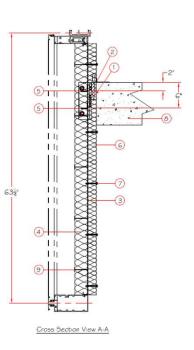
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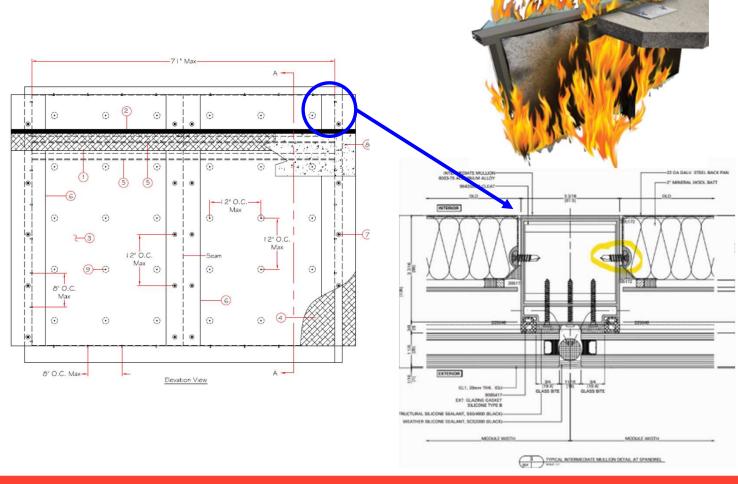
Component Breakdown





Mechanical Attachment of BP to Curtain Wall Framing







Mechanical Attachment of BP to Curtain Wall Framing

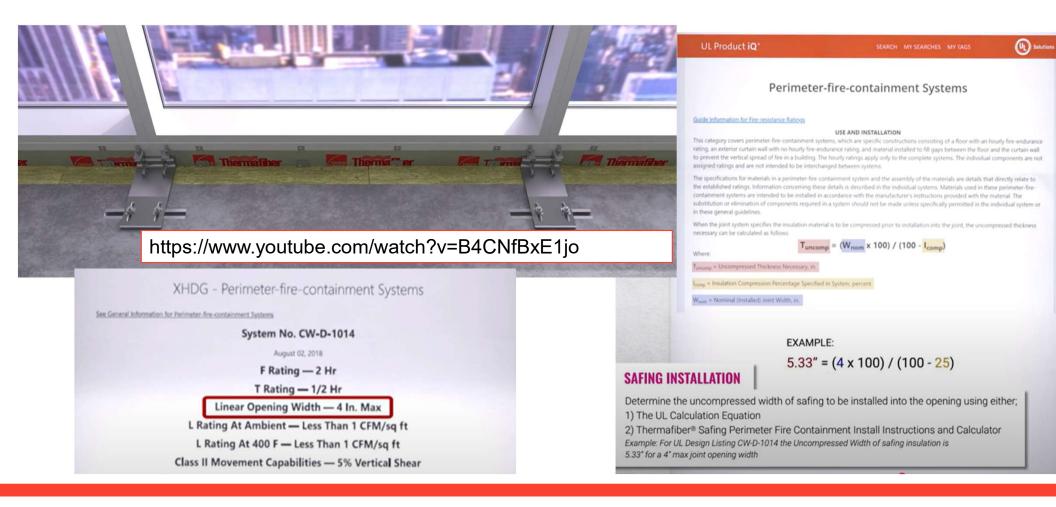








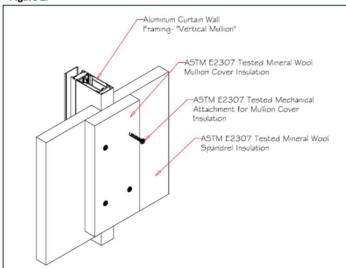
Compression of Safing Insulation



Mullion Covers

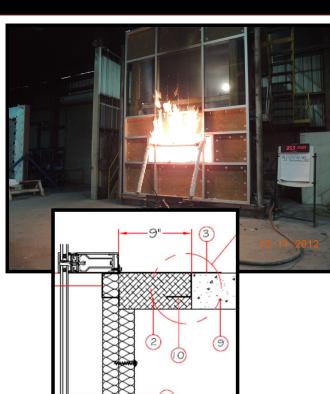
Component Breakdown

Figure 2:









Mullion Covers- To Use or Not to Use?

XHDG - Perimeter-fire-containment Systems

System No. CW-D-1044

September 30, 2020

F Rating — 2 Hr

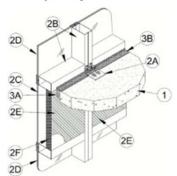
T Rating - 3/4 Hr

Linear Opening Width — 4 In. Max

L Rating At Ambient — Less Than 1 CFM/Lin Ft

L Rating At 400°F — Less Than 1 CFM/Lin Ft

Class II or III Movement Capability — +/-5% Vertical Shear (See Item 3)



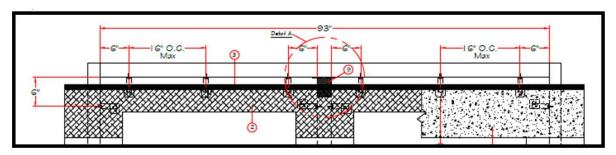


Component Breakdown

3. **Safing System** — Max separation between edge of floor assembly and face of framing member at time of installation is 4 in. (102 mm). The <u>safing</u> system is designed to accommodate vertical shear up to 5 percent of its installed width. The <u>safing</u> system shall incorporate the following construction features:

A. Forming Material* — Nom 4 pcf (64 kg/m³) density mineral wool batt insulation. Batt sections cut to a width of 4 in. (102 mm) and stacked to a thickness which is min 33 percent greater than the width of the linear gap between the curtain wall insulation and the edge of the concrete floor slab. The forming material is compressed min 25 percent and inserted cut-edge-first into the linear gap such that it is flush with the top surface of the floor assembly. Adjoining lengths of forming material to be tightly butted with butted seams spaced min 18 in. (460 mm) OC. Forming material to be continuous beneath mullion mounting brackets (Item 2A). Insulation depth is to be increased to a min of 6 in. (152 mm) on each side of anchor system, as needed, to maintain min 2 in. (51 mm) insulation block below lowest point of anchor system that lies within perimeter joint. The mullion fist anchor (vertical anchor component secured to the wall) may extend up to 2 in below the forming material.

THERMAFIBER/OWENS CORNING — SAF



Mullion Covers- To Use or Not to Use?



The Importance of Mullion Covers in Perimeter Fire Containment Systems

Perimeter fire containment (PFC) systems, commonly referred to as "curtain wall firestopping" are required by the International Building Code, Chapter 7, Section 715.4 in order to prevent interior spread of fire from one story to the next via the edge-of-slab gap. (See code reference below in Figure 1).

Whereas most inspectors seem to recognize the importance of the safing gap insulation and sealant, and will verify that they are installed per the referenced tested system, the importance and inspection of mullion covers seem to be often neglected. Approximately 95% of all tested and listed PFC systems require mullion covers in order to achieve the required fire rating for the PFC system.

The primary function of mullion covers is to protect the vertical aluminum mullions within the spandrel area from fire exposure, ensuring the integrity of the curtain wall assembly. (See Figure 2 below). Given that aluminum melts at approximately 660°C (1,220°F) and can begin failing as early as nine minutes into a fire, proper protection is essential to prevent premature system failure.

Figure 1:

IBC 2024, Chapter 7, Section 715.4 Exterior curtain wall/fire-resistance-rated floor intersections

Voids created at the intersection of exterior curtain wall assemblies and fire-resistancerated floor or floor/ceiling assemblies shall be protected with an approved perimeter fire containment system to prevent the interior spread of fire. Such systems shall provide an F rating for a time period not less than the fire-resistance rating of the floor or floor/ceiling assembly.

715.4.1 Fire test criteria

Perimeter fire containment systems shall be tested in accordance with the requirements of ASTM E2307.

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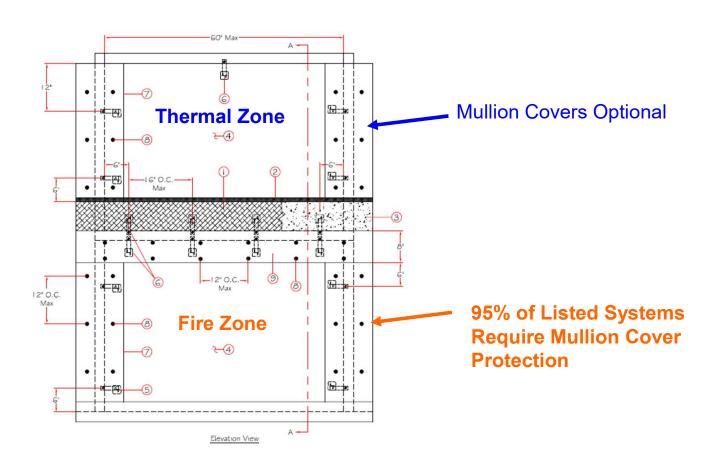
Component Breakdown

When Mullion Covers Are Not Required

Even though about 95% of all tested and listed PFC systems require mullion covers, a small fraction of available system designs may achieve the desired fire resistance rating without them. Those tested designs demonstrate that alternative methods can provide sufficient protection. It stands to reason that about 95% of engineering judgments (EJs) for perimeter fire containment should probably specify the need for mullion covers, unless the project condition matches a referenced system which does not require the need for mullion protection. Yet an abnormally and surprisingly large proportion of PFC EJs do not specify mullion covers. Those charged with review and approval of PFC EJs should stay aware that proposed EJ's without mullion covers should require careful evaluation and additional scrutiny, considering factors such as spandrel height, additional protective elements, and anchor locations where flame penetration risks may be higher. Don't be afraid to ask for the referenced tests or listings that would support the lack of mullion covers in a PFC EJ.



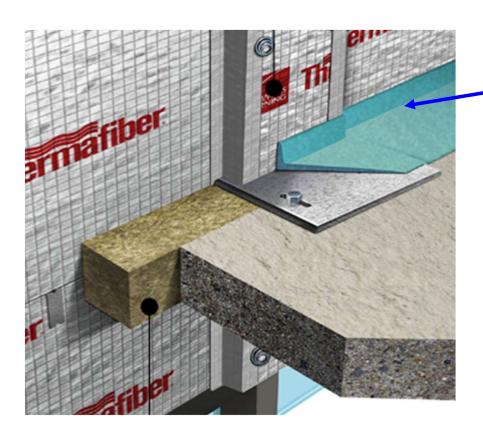
Mullion Covers- To Use or Not to Use?





E2307 Tested Smoke Barrier

Component Breakdown



Smoke Sealant: Impedes Passage of Smoke- Not Fire



E2307 Tested Smoke Barrier

What is needed to stop smoke?

XHDG - Perimeter-fire-containment Systems

System No. CW-D-2036

January 25, 2008

F Rating - 2 Hr

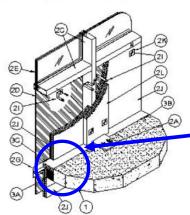
T Rating - 1/4 Hr

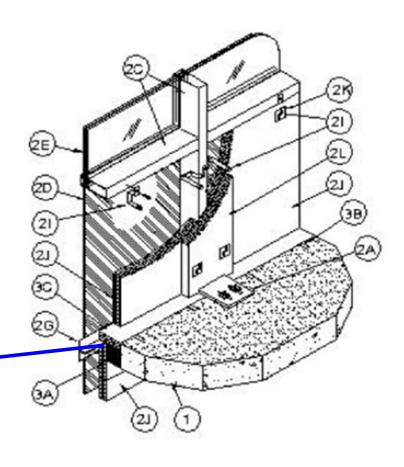
Integrity Rating — 2 Hr

Insulation Rating - 1/4 Hr

Linear Opening Width - 4 In. Max

Class II Movement Capabilities — 5% Vertical Shear (See Item 3)







E2307 Tested Smoke Barrier

What is needed to stop smoke?

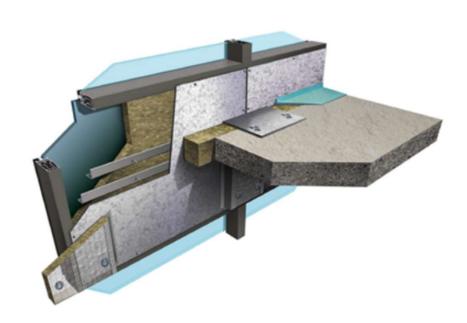




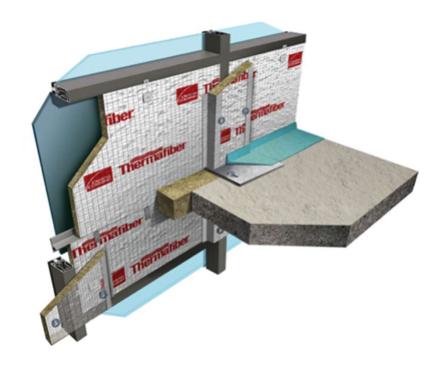


Special CW Conditions

Interior BPs vs. Foil Faced MW Systems



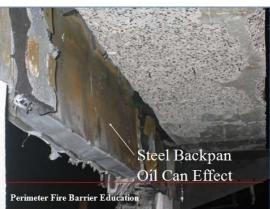
Unitized Back Pan System



Foil Faced MW System

Considerations for Interior BPs





Special CW Conditions

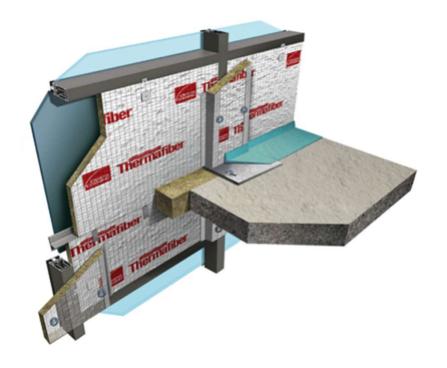
Advantages:

- Galv. Steel pan doesn't melt during fire
- Durable Vapor Barrier
- Keep unitized panel protected
- Can provide structural support to cw

Disadvantages:

- Costlier components
- Requires significant mech. Attachment to CW framing
- Severe oil canning when exposed to fires- requiring additional reinforcement
- Adds weight to PFC system- Impact fire performance
- Most difficult PFC configuration for fire testing
- Panels are cumbersome @ CW anchors
- Impossible to inspect for proper installation of PFC system

Interior BPs vs. Foil Faced MW Systems



1

Special CW Conditions

Advantages:

- Foil Facing provides less costly vapor barrier
- Typically, less reinforcement needed
- Fewer mech. attachment to framing
- No worry about oil canning
- Insulation easier to work around CW anchors
- Easier for PFC Inspections

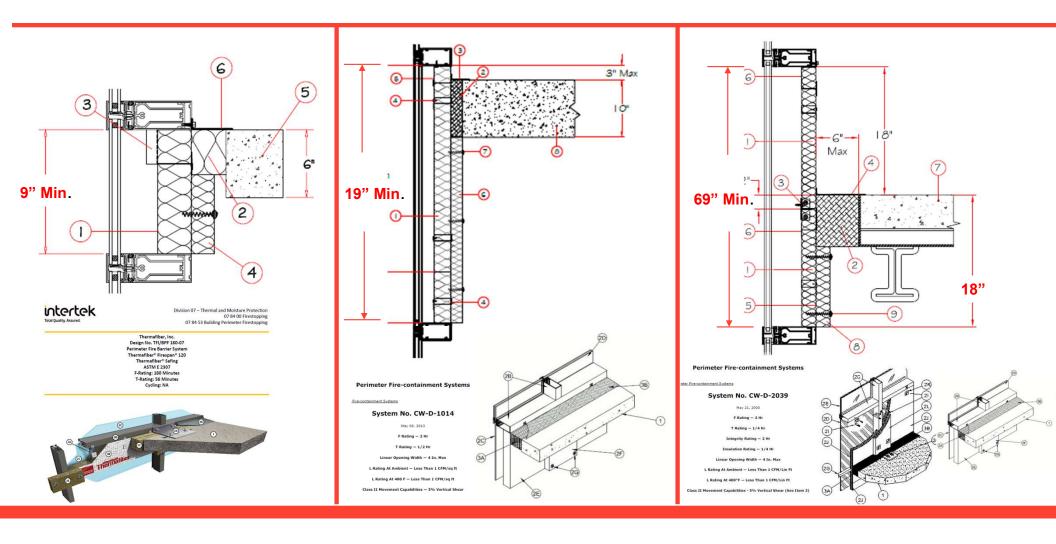
Disadvantages:

- Foil is easy to puncture- compromising vapor barrier
- Requires more taping for continuous VB
- Requires more taping/repair once installed
- Not as protective as paneled systems for outside storage



Special CW Conditions

Spandrel Heights

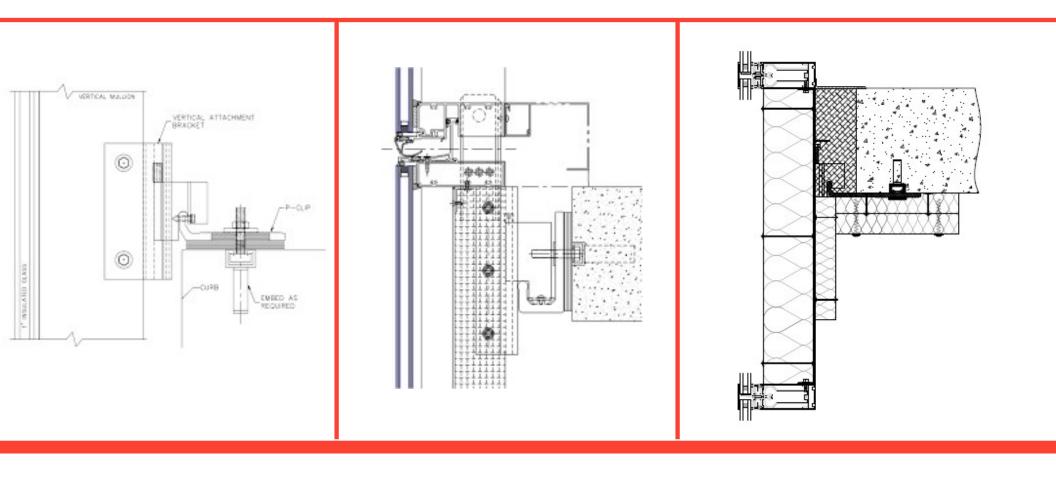




Curtain Wall Anchors

Special CW Conditions

Note: ASTM E2307 does not test a functioning anchor during fire test.





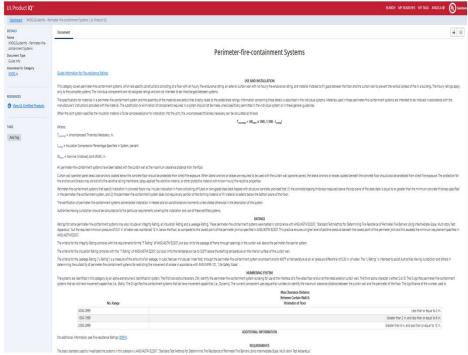


Special CW Conditions

Considerations

- UL Fire Resistance Directory states: "Curtain wall spandrel panel dead load anchors located below the concrete floor should be protected from direct fire exposure."
 - Unprotected curtain wall anchors exposed below the floor line create a higher probability of complete system failure
- UL has created a new category (XHDI) for perimeter fire barrier accessories, which includes an anchor protection component

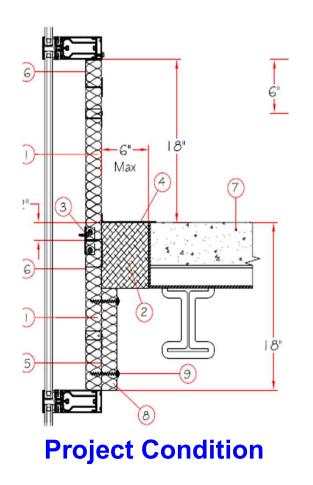
UL XHDG- Guide for Perimeter Fire Containment Systems

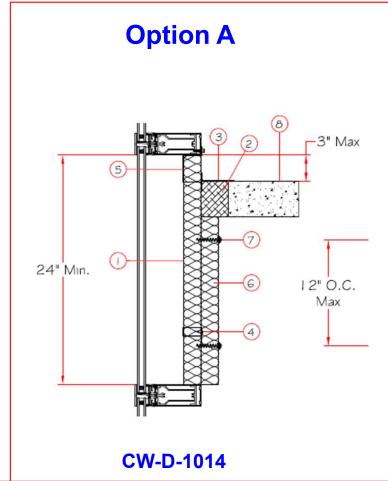


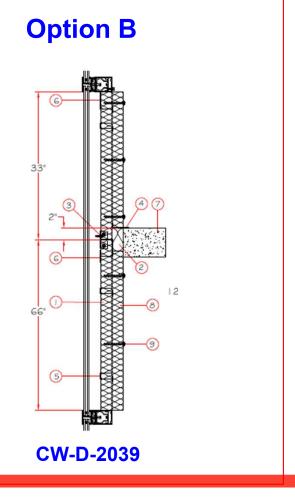


Design Selection

Design Listings



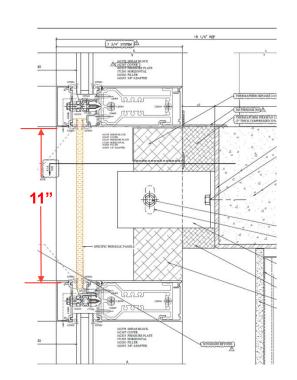






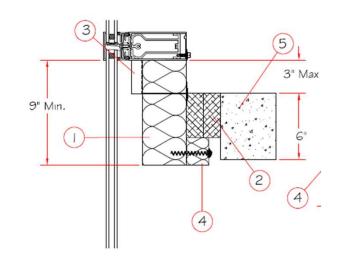
Design Selection

Design Listings



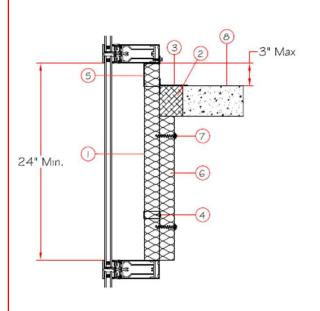
Project Condition





BPF/TFI 120-15

Option B



CW-D-1015





RECOMMENDED IFC GUIDELINES FOR EVALUATING FIRESTOP SYSTEM ENGINEERING JUDGMENTS

PERIMETER FIRE BARRIER SYSTEMS

The International Firestop Council, IFC, is a not-for-profit association of manufacturers and users of fire protective materials and systems. IFC's mission is to promote the technology of fire containment in modern building construction through research, education programs, and the development of safety standards and code provisions. These recommended guidelines are presented as part of the IFC's educational information program. They are for informational and educational purposes.

THE PREMISE OF FIRESTOP SYSTEMS

Perimeter Fire Barrier systems protect against the passage of fire, hot gasses and toxic smoke through the void between the floor slab edge and the curtain wall.

These systems are required by building codes to be tested and rated as part of an assembly in accordance with ASTM E 2307, Standard Test Method for Determining Fire Resistance of Perimeter Fire Barrier Systems Using Intermediate-Scale, Multi-Story Test Apparatus, or with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subject to ASTM E119 time-temperature conditions under a positive pressure differential of 0.01 inch water column.

All elements of a tested and rated perimeter fire barrier system, including the assembly into which the system is installed, constitute a specific and inseparable engineered unit that must be utilized as such. These systems (designs) are tested and listed by independent testing agencies and the specific elements of each design become a part of the listing and a necessity for the performance of the system.

When field conditions differ from original design or unanticipated construction hindrances are encountered, Engineering Judgments (EJ's) are typically made that recommend alternative methods to ensure performance of the firestop system is not compromised. Generally these conditions or hindrances cannot be easily or cost-effectively redesigned so alternative protection schemes must be implemented to maintain the system's integrity. Since these recommendations are not based upon identical designs as that which were fire tested, it is important that they be developed using sound engineering principles and good judgment.

Construction industry professionals, building officials, fire officials, firestop contractors and other stakeholders need appropriate guidelines for evaluating and using such judgments. As such, the IFC developed Recommended IFC Guidelines for Evaluating Firestop System Engineering Judgments – Perimeter Fire Barrier Systems.

New: February, 2007, reaffirmed Apr 2018

IFC Engineering Guidelines



IFC Engineering Guidelines

Perimeter Fire Barrier system engineering judgments should:

- 1. Not be used in lieu of tested systems when tested systems are available.
- 2. Be issued only by firestop manufacturer's qualified technical personnel or, in concert with the manufacturer, by a knowledgeable registered Professional Engineer, or Fire Protection Engineer, or an independent testing agency that provides listing services for the systems.
- 3. Be based upon interpolation of previously tested perimeter fire barrier systems that are either sufficiently similar in nature or clearly bracket the conditions upon which the judgment is to be given.



IFC Engineering Guidelines

Perimeter Fire Barrier system engineering judgments should:

- 4. ...It is important to understand that although it is the joint between the slab edge and curtain wall that is evaluated during testing, the surrounding construction components and insulation of the system is also important in insuring acceptable joint performance.
- 5. Be limited **only to the specific conditions and configurations** upon which the engineering judgment was rendered...
- 6. Be accepted **only for a single specific job** and location and should not be transferred to any other job or location without a thorough review of all aspects of the next job or location's circumstances.



IFC Engineering Guidelines

Quality engineering judgements follow IFC guidelines and include:

1. Letter of judgement

References the specific project's documents and drawings

Documents the basis of design

References the most closely representative listed design(s) for the given condition(s)

- If more than one listed design is referenced, the engineering judgement must also include specific design criteria from each referenced design
- Justifies hourly judgement
 - Where variance exists from the listed systems, we provide descriptive justifications of how the system will provide the hourly ratings

2. Drawing

- Represents the given condition(s)
- Includes the critical elements required to make the system perform to the Integrity and F ratings
- Gives a clear understanding of how the assembly should be constructed

Thank you.

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